भारत पेट्रोलियम कॉर्पोरेशन लिमिटेड

भारत सरकार का उपक्रम कोच्चि रिफ़ाइनरी



BHARAT PETROLEUM CORPORATION LIMITED A Govt. of India Enterprise

Kochi Refinery

03/HSE/ENV/202/04

20.11.2020

The Additional Principal Chief conservator of Forests (C) Ministry of Environment, Forest & Climate Change 4th Floor, E&F Wings, Kendriya sadan, Koramangala, Bangalore-560 003

Dear Sir,

Sub: Submission of Half yearly compliance report - Environmental Clearance issued by the Ministry of Environment, Forests and Climate Change.

Ref: EC No: 11-31/2015-1A.III, dated: 12.02.2016, granting environmental clearance for the project laying of Heat Traced pipe line from south Tanker Berth to Kochi Refinery.

Please find enclosed the compliance report on the various conditions laid down by MoEF &CC, pertaining to the half year period from 1st April 2020 to 30th Sept 2020 for the Project mentioned in above reference.

Thanking you

Very truly yours

For BPCL Kochi Refinery

General Manager I/C (HSE)

Encl: 1.Six Monthly Compliance Report

CC:

1. The Member Secretary **Central Pollution Control Board** Parivesh Bhawan **East Arjun Nagar** Delhi - 110 032

2. The Member Secretary Kerala State Pollution Control Board Plamoodu Junction **Pattom Palace** Thiruvananthapuram - 695 004

पोस्ट बैग नं: 2, अम्बलमुगल - 682 302, एरणाकुलम ज़िला, केरल, दूरभाषः 0484 - 2722061 - 69 फैक्सः 0484 - 2720961 / 2721094 पंजीकृत कार्यालयः भारत भवन, 4 & 6, क्रीमभाय रोड, बेलार्ड इस्टेट, पी. बी. नं. 688 मुंबई - 400 001

COMPLIANCE REPORT ON ENVIRONMENTAL CLEARANCE ISSUED FOR THE PROJECT "LAYING OF HEAT TRACED PIPE LINE FROM SOUTH TANKER BERTH TO KOCHI REFINERY"

For the period April 2020 to Sept 2020

SI	Description	Status
No		
PAR'	Γ-Α	
i	The provision of CRZ notification,	Complied
	2011 shall be strictly be adhered to	
	by the PROJECT PROPONENT(PP)	
ii	All the recommendations and	All recommendation of KCZMA
	conditions specified by KCZMA	clearance are being complied.
	shall be complied with.	1. Pipeline at river crossing is
		·constructed without
		obstructing the flow. – Complied
		Constructed through bridges.
		2. ERDMP for the cross country
		pipeline is in place and will be
		updated along with completion
		of new pipeline Complied.
		3. Construction is being carried
		out in line with the CRX
	*	notification of 1991/2011-
		Complied.
iii	There shall be no destruction of	Complied
	mangrove trees at 50m, south of	
	the pipeline route along the west	The pipeline constructed in existing
	bank of kaniyampuzha . Crossing	pipeline corridor of Refinery and hence
	of rivers shall be on trestles with	No destruction of mangroves
	adequate clearance there by	
	having negligible impact on the	
	flow.	

iv	Labour camps, Storage of material and machinery shall be away from	Complied.
	the CRZ.	
V		
	The excavated soil shall be used for	Complied.
	refilling to the extent possible. Any	
	soil laced with oil and other	There is no generation of
	hazardous chemicals shall be	contaminated soil.
	separated from such impurities,	
	treated and disposed at nearest	
	TSDF sites, The spent oils and	
	other lubricants from equipments	
	shall be collected by the contractor	•
	and disposed off at CPCB/Local	
	State PCB approved recyclers.	
	There shall not be any disposal of	
	waste in CRZ.	
vi	Emergency shut system shall be	Complied.
	incorporated in the design so as t	
	mitigate the impact of leakage. The	Emergency shutdown system, OFC
	adjacent population is to be made	based leak detection system and
	aware of the risk associated with	tamper detection system provided.
	proposed project and mitigation	
	measures to be taken in case of	ERDMP for cross country pipeline is in
	emergency.	place as the project is in existing
		pipellne corridor.
vii	The project proponent shall obtain	Complied.
	all permissions from concerned	Following approvals before
	authorities prior to	construction:
	commencement of the project	• Consent to establish was
		obtained from PCB.

, ,

 Construction approval from PESO obtained. Approval of KCZMA obtained. PWD/Municipal NOC from corporation/panchayath/RBDC of Kerala etc. obtained. After construction for commissioning • Initial consent to operate from state pollution control board obtained OISD clearance for commissioning obtained PESO license for commissioning obtained. viii Internationally accepted codes and Complied. practices should be followed in designing the pipeline system and Design of the pipeline is done as per relevant ANSI/ASME, OISD, ISI, API, compliance should their be BIS, IEEE, and PESO etc. Quality plans guaranteed through proper are available based on above standards. inspection, frequent evaluation Third party inspection through M/s and intensive testing of all critical Engineers India Limited (EIL) during components. manufacturing and construction is done. 100% non-destructive test (NDT) of all weld joints using phased array ultrasonic testing and hydro test of the pipeline pipeline done and commissioned in line with statutory guidelines. PLC based control and shut down system The smooth and safe operation of ix interlinked with Refinery DCS provided. the system shall be ensured by incorporating a computerized

	SCADA system. Any leakage in the pipeline shall be immediately	Fiber optic based leak detection and intrusion detection system is also
	detected by the computer system	provided.
	and product pumping shall be	
12.00	immediately cut off.	
X	Oil spill contingency management	ERDMP in place for the cross country
	plan shall be put in place	pipeline.
xi	Necessary signage's shall be	Provided.
	installed in both English and local	
	languages wherever the pipeline is	
	passing.	
xii	All safety requirement shall be	Complied.
	strictly followed. All	
	recommendation of EIA, EMP, and	
	DMP shall be strictly followed.	
xiii	All Kinds of safety precautions	Complied.
	shall be taken to avoid any sort of	
	accidents during handling of	No accidents during construction.
	equipments and laying of pipeline.	
	Emergency medical service shall	
	be provided.	
xiv	There shall be no taping of ground	Complied. Water sourced from tanker.
	water with in CRZ area.	
xv	There shall be no disposal of waste	Complied
	or sewage into sea, creek or in CRZ	
	area	
xvi	Construction activity shall be	Complied.
	carried out strictly according to the	

	provisions of CRZ notification,	
	2011. No construction work other	
	than those permitted in coastal	
	zone regulation notification shall	
	be carried out in the CRZ area	
DAR		
PAR'		
i	A copy of the clearance letter shall	Complied
	also be displayed on the website of	
	the concerned state pollution	
	control board. The EC letter shall	
	be displayed at the regional office,	
	district collector's office/	
	tehsildar's office for 30 days	
ii	The funds earmarked for	Complied.
	environmental protection	
	measures shall be kept in separate	
	account and shall not be diverted	
	for other purpose. Year wise	
	expenditure shall be reported to	
	this ministry and its concerned	
	regional office.	
5		
	The above stipulation would be	complied
	enforced among others under the	
	provisions of water (prevention	
	and control of pollution) act 1974,	
	the air (prevention and control of	
	pollution) act 1981, The	
	environmental (protection) Act	
	1986, the public liability(
57-12-	insurance) act 1991, EIA	

	notification 2006 and CRZ	
	notification 2011	
6		
P	Officials from the regional office of	complied
ea broad	MoEF&CC, Bangalore who would	
	be monitoring the implementation	
	of environmental safeguards	
	should be given full cooperation,	
	facilities and documents/data by	•
	the project proponents during their	
	inspection. A complete set of all the	
	documents submitted to	
	MoEF&CC should be forwarded to	
	the CCF, regional office of	
	MoEF&CC, Bangalore.	
7	In the case of any changes in the	Complied
	scope of the project, the project	
	would require a fresh appraisal by	
	this ministry	
8		
	The ministry reserves the right to	Noted
	add additional safeguard measures	
	subsequently, if found necessary,	Project being implemented in line with
	and to take action including	the provisions of Environmental (
	revoking of the CRZ clearance	Protection) Act 1986 and as per the
	under the provisions of the	conditions of the CRZ/Environmental
	environmental (protection) Act	clearance issued by MoEF&CC
	1986, to ensure effective	
	implementation of the safeguard	
	measures in a time bound and	
	satisfactory manner.	
9	All other statutory clearance such	Complied.
	as approval for storage of diesel	

	from Chief controller of explosives,	All statutory approvals obtained as
	fire department, civil aviation	given in clause VII.
	department, forest conservation	Diesel storage not envisaged.
	act, 1980, wildlife protection act	
A-masses	1972 etc shall be obtained, as	
	applicable by the project	
	proponents from the respective	
	competent authorities.	
10	The project proponent should	Complied.
	advertise in at least two local news	
	paper widely circulated in the	
	region, one of which shall be in	
	vernacular language informing	•
	that the project has been accorded	
	CRZ clearance and copies of the	
	clearance letters are available with	
	state pollution control board and	
	may also be seen on the website of	
	the MoEF&CC at	
	http://envfor.nic.in. The	
	advertisement should be made	
	within seven days from the date of	
	receipt of the clearance letter and a	
	copy of the same should be	
	forwarded to the regional office of	
	this ministry at Bangalore.	
11	This clearance is subject to final	Noted
	order of the Hon'ble supreme court	
	of India in the matter of goa	
	foundation Vs. Union of India in	
	writ petition (civil) no 460 of 2004	

	as may be applicable to this project.	
12	Any appeal against this clearance shall lie with the national green tribunal, if preferred, with in a period of 30 days as prescribed under section 16 of the national green tribunal act-10.	Noted
13	A copy of the clearance letter shall be sent by the proponent to concerned panchayath, Zillah parisad/municipal corporation, urban /local body and the local NGO, if any, from whom suggestions/representations if any were received while processing the proposal. The clearance letter shall also be put on the website of the company of the proponent.	Complied
14	The proponent shall upload the status of compliance of the stipulated EC conditions including results of monitored data on their website and shall update the same periodically. It shall simultaneously be sent to the regional office of MoEF&CC, the respective zonal office of CPCB and the SPCB. The criteria pollutant levels namely SPM.RSPM, SO2, NOX(ambient levels as well as stack emissions) or critical sectoral parameters, indicated for the project shall be monitored and displayed at a	Since this project involves transfer of high pour products through pipeline, there are no emissions associated with the project. BPCL-KR is having a display board in front of the main gate for display of ambient air quality.

	convenient location near the main gate of the company in public domain.	
15	The environmental statement for each	Refinery is submitting form v every
de la constitución de la constit	financial year ending on 31st march in	year and the detail pertaining to the
	Form V as is mandated to be	project will be included
	submitted by the project proponent to	
	the concerned state pollution control	
	board as prescribed under the	
	environment (protection) act 1986 as	
	amended subsequently, shall also be	
	put on the website of the company	
	along with the status of compliance of	
	EC conditions and shall be sent to the	
	respective regional offices of	
	MoEF&CC by email.	